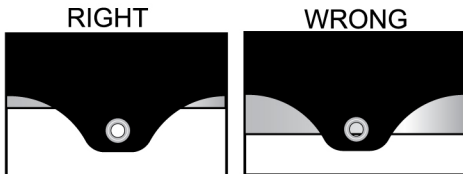
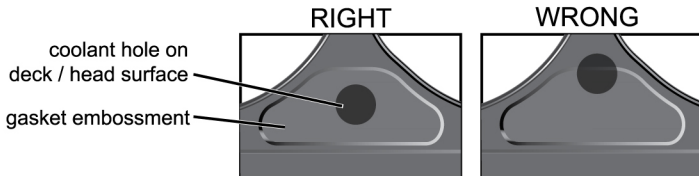


## Cometic MLS (multi layer steel) Installation Tips

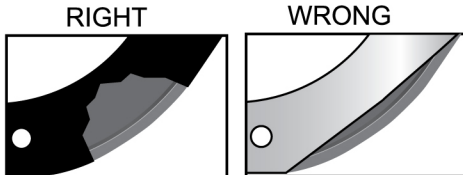
- Follow manufacturer's recommended torque specifications.
- Dry installation is recommended.
- Take the following steps to assure a proper seal
  - Inspect gasket mating surfaces. They must be smooth 50RA or finer.
  - Inspect for proper, rivet clearance, coolant hole and embossment alignments as shown below.



All rivets must clear deck and/or head surface.



All holes must be contained by an embossment.



Embossment can not protrude outside of deck and/or head surface.